CANTILEVER ASSEMBLY PLAN

Mod. 7.2.3

Rev. 3 del 12.01.07

Diagonal bracing assembly:

1) Insert the diagonal bracing connection as the arrows show.

2) Bolt with M12x30 :
- the connections
- the horizontals and
- the crosswise

of diagonal bracing

ATTENTION!

1. For personal safety, wear a pair of gloves to protect your-self during the assembly
2. Before to load the structure, remind to close very well the screw bolt.

DIAGONAL BRACING ASSEMBLY

A : whellbase from 400 to 1500 mm	B : whellbase from 1500 to 2400 mm	C : wheelbase from 2400 to 4000 mm
N° 5 Screw bolt M12x30 for digonal bracing	N° 7 Screw boltM12x30 for diagonal bracing	N° 8 Screw bolt M12x30 for diagonal bracing

Maximum load per side

Arm length / Column height	600 mm	1000 mm	1500 mm
2432 mm	3000 kg	2100 kg	1500 kg
2964 mm	3000 kg	2100 kg	1500 kg
3952 mm	3000 kg	2100 kg	1500 kg

Max load per arm

Arm length	Loading
600 mm	500 kg
1000 mm	500 kg
1500 mm	300 kg

All loads apply to evenly distributed loads

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